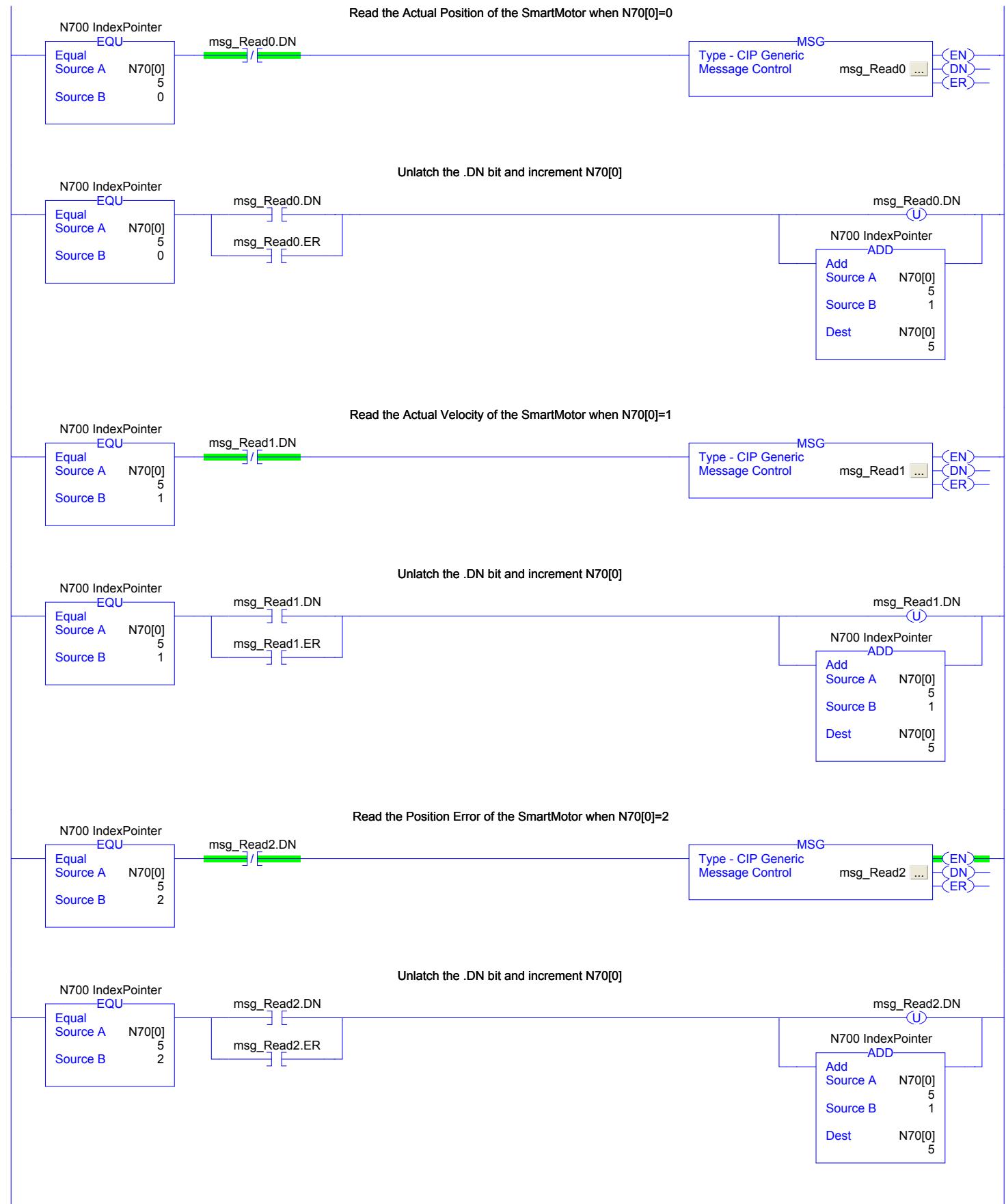


**MainRoutine - Ladder Diagram**

Animatics:MainTask:MainProgram

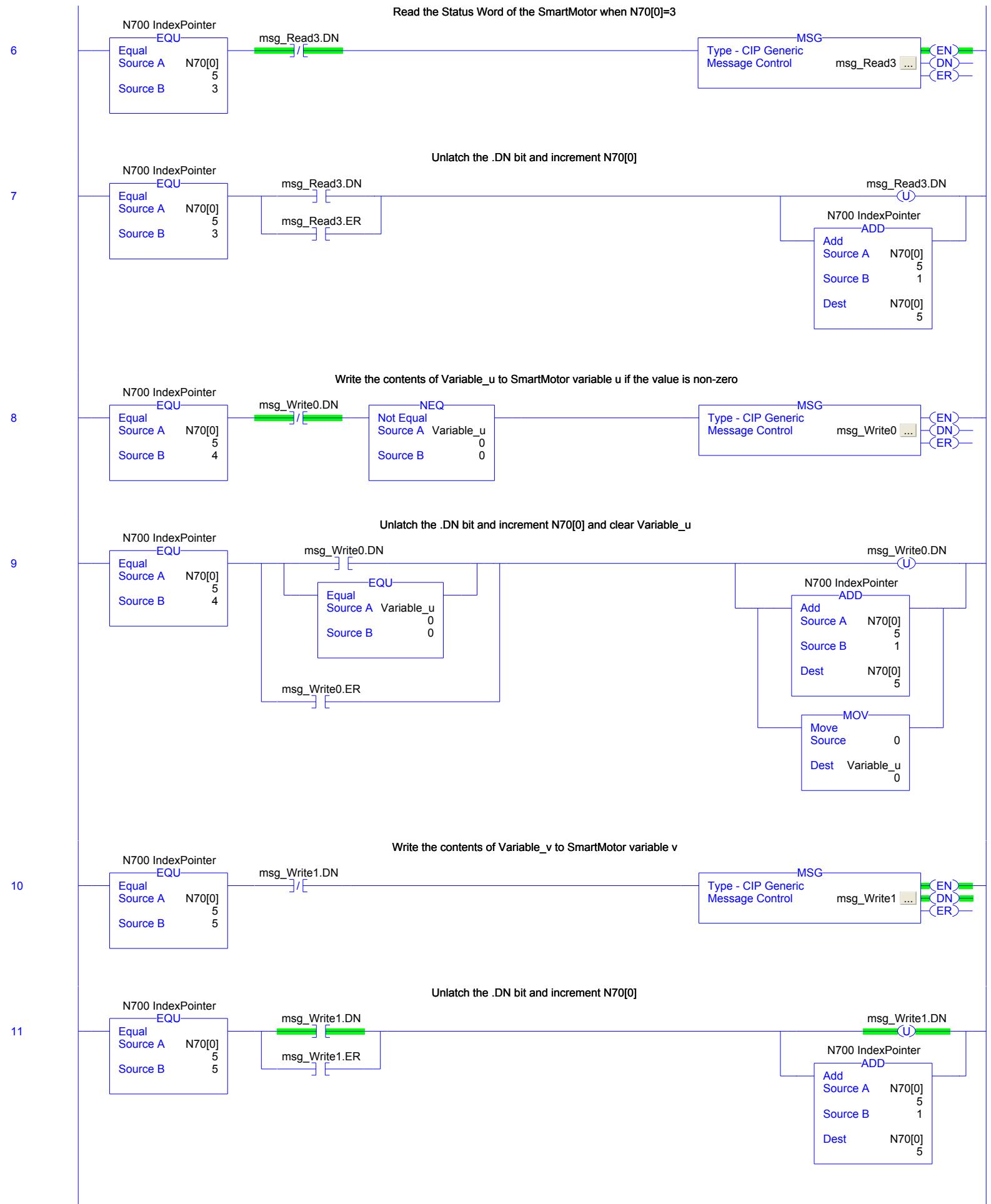
Total number of rungs in routine: 56

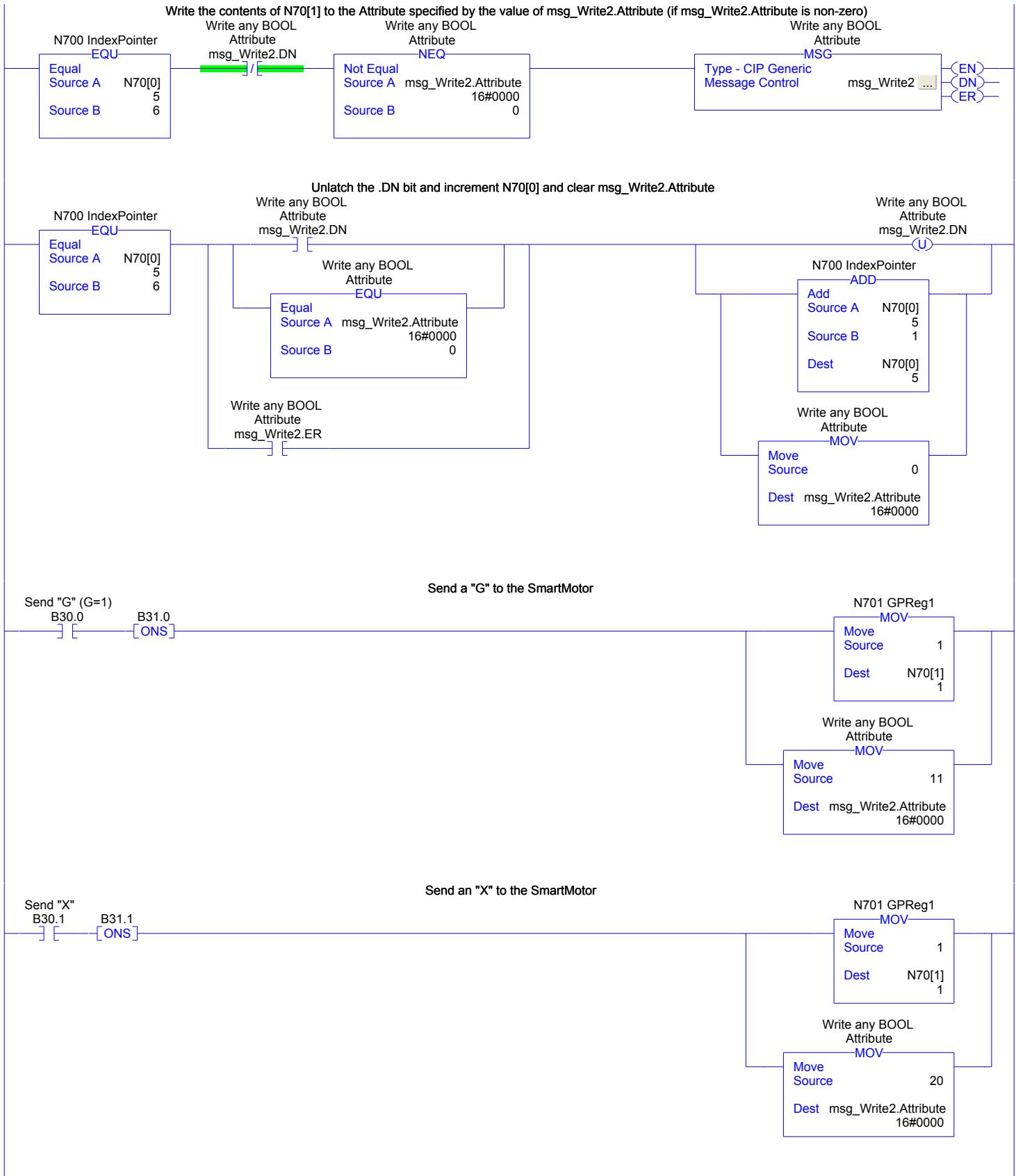


## MainRoutine - Ladder Diagram

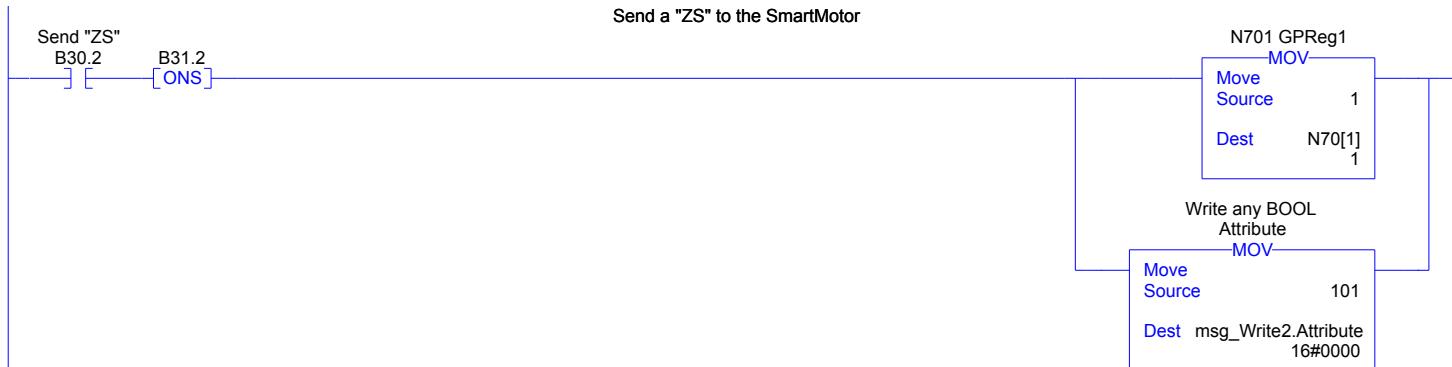
## Animatics:MainTask:MainProgram

Total number of rungs in routine: 56

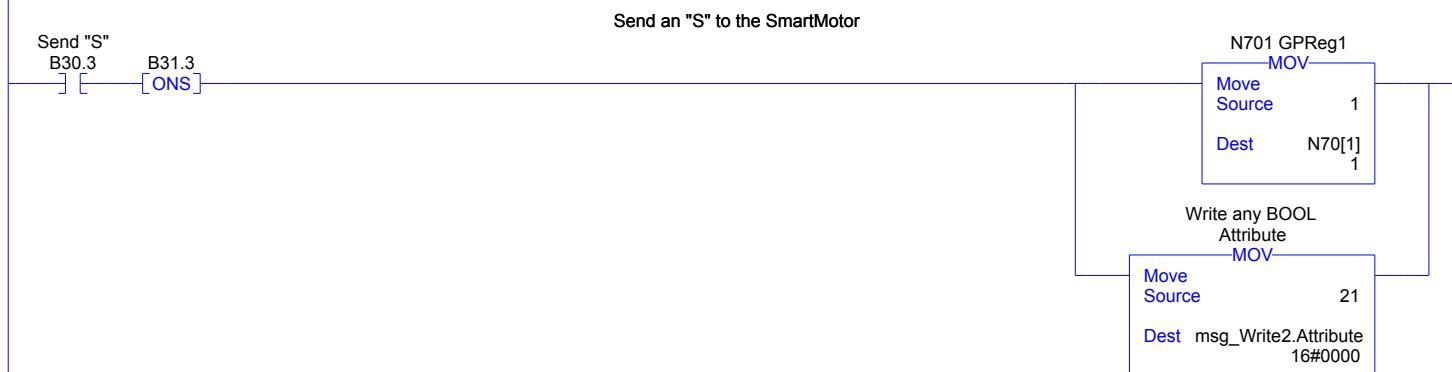


**MainRoutine - Ladder Diagram**  
 Animatics:MainTask:MainProgram  
 Total number of rungs in routine: 56


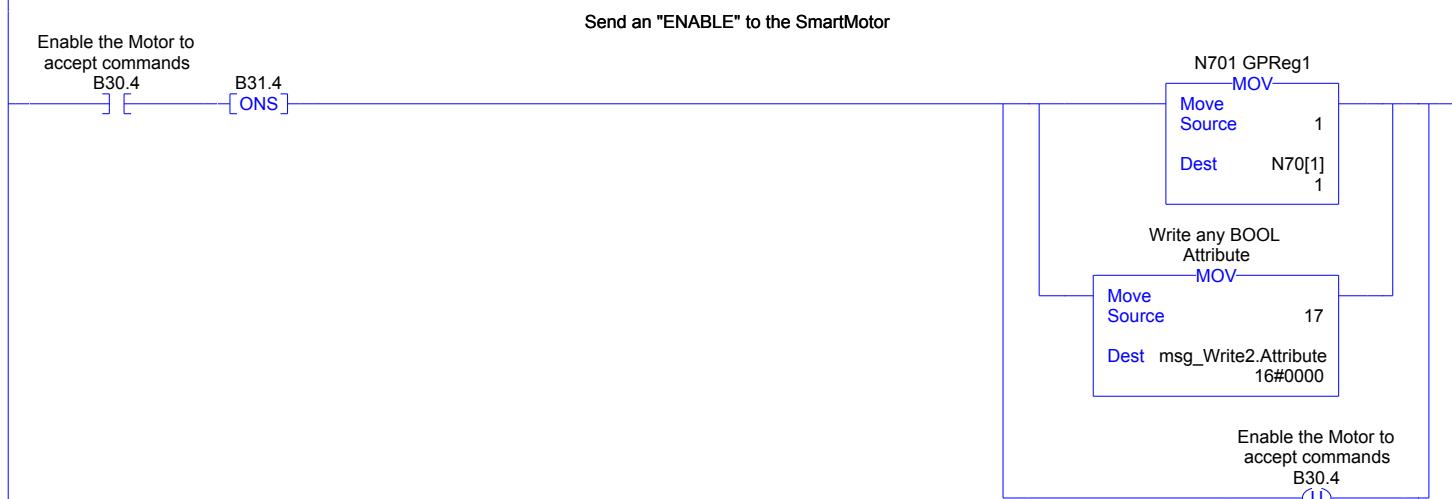
16



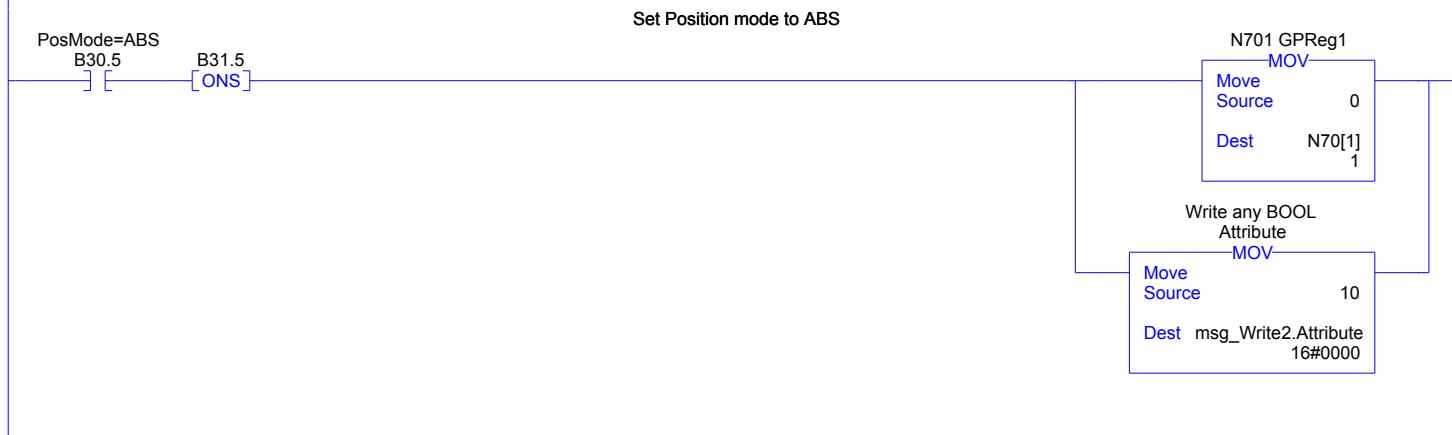
17

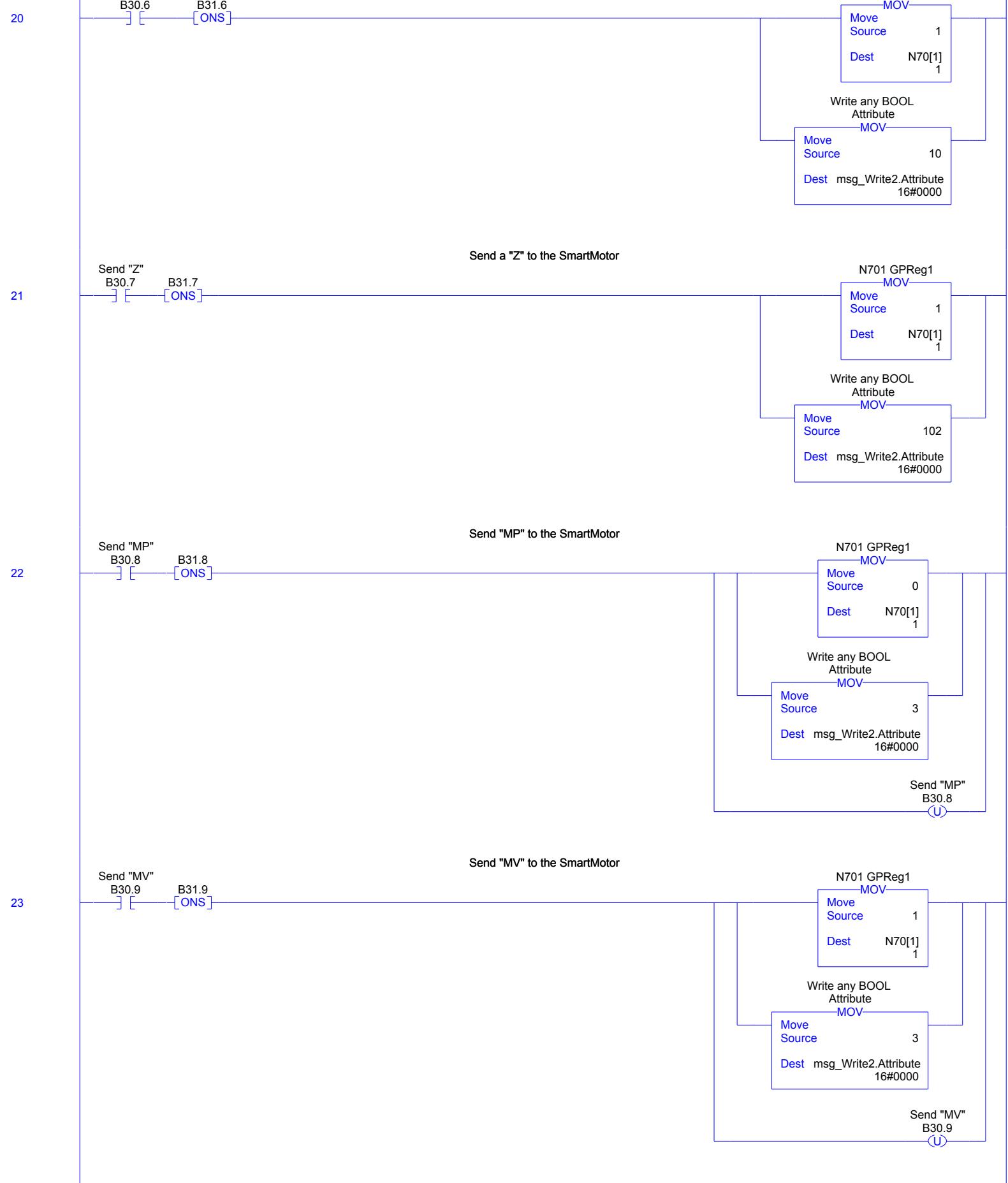


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**MainRoutine - Ladder Diagram**

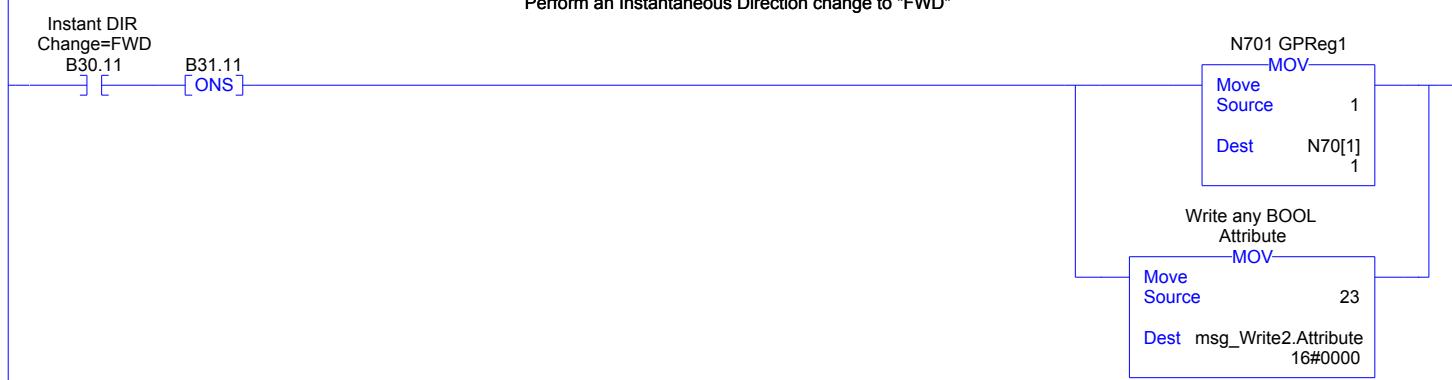
Animatics:MainTask:MainProgram

Total number of rungs in routine: 56

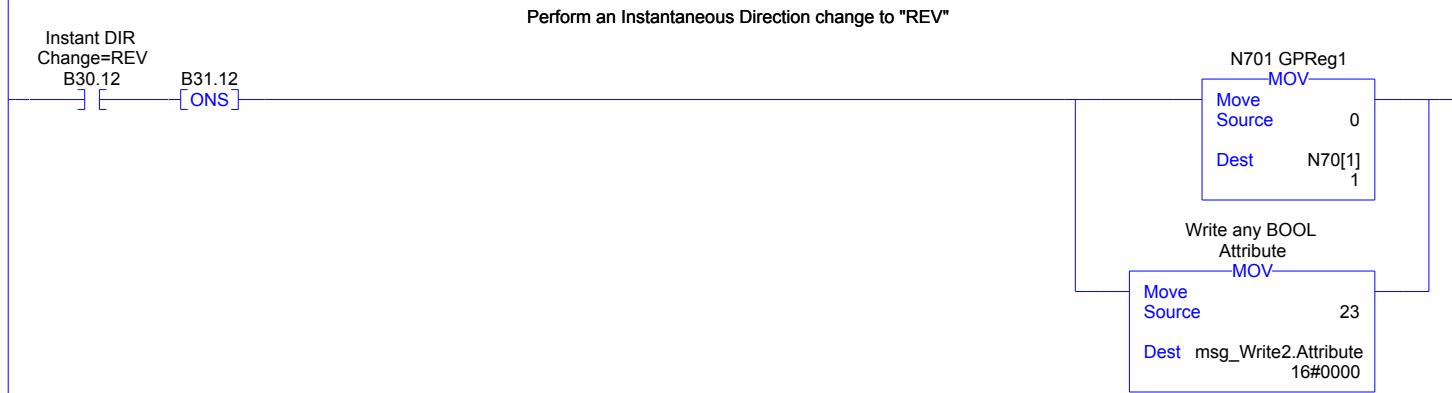
24



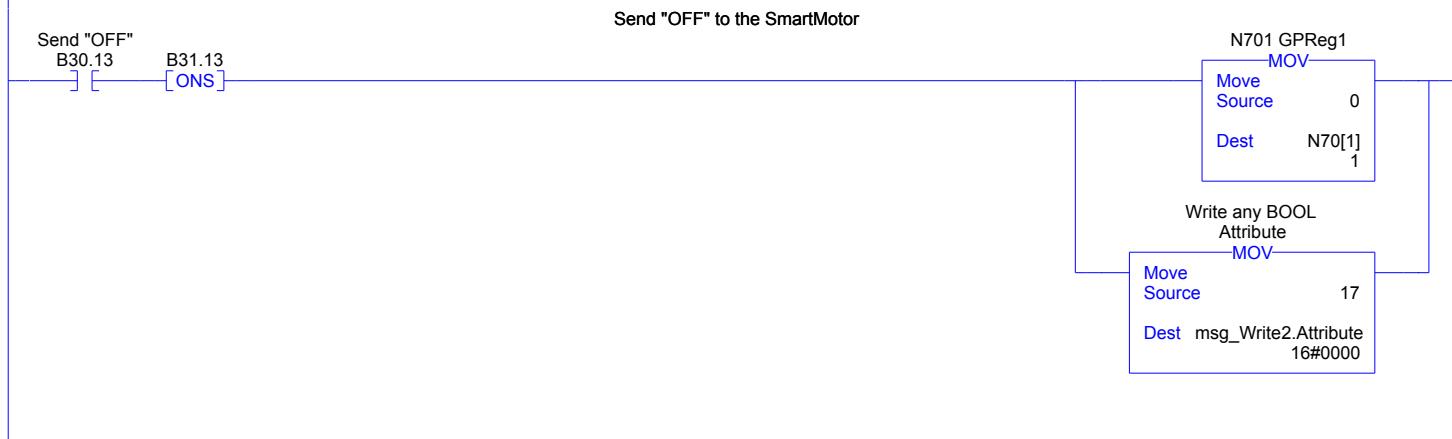
25



26



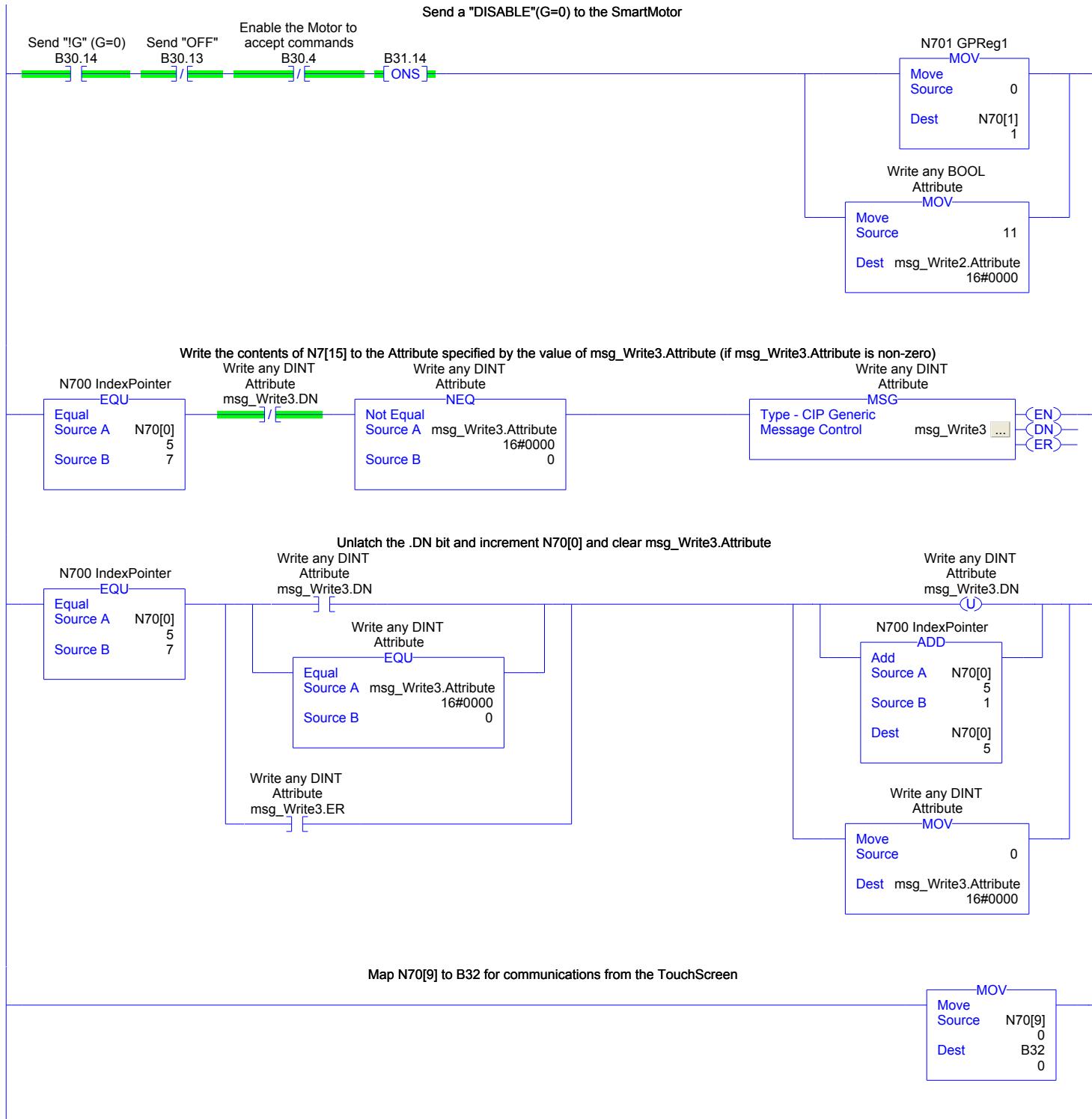
27

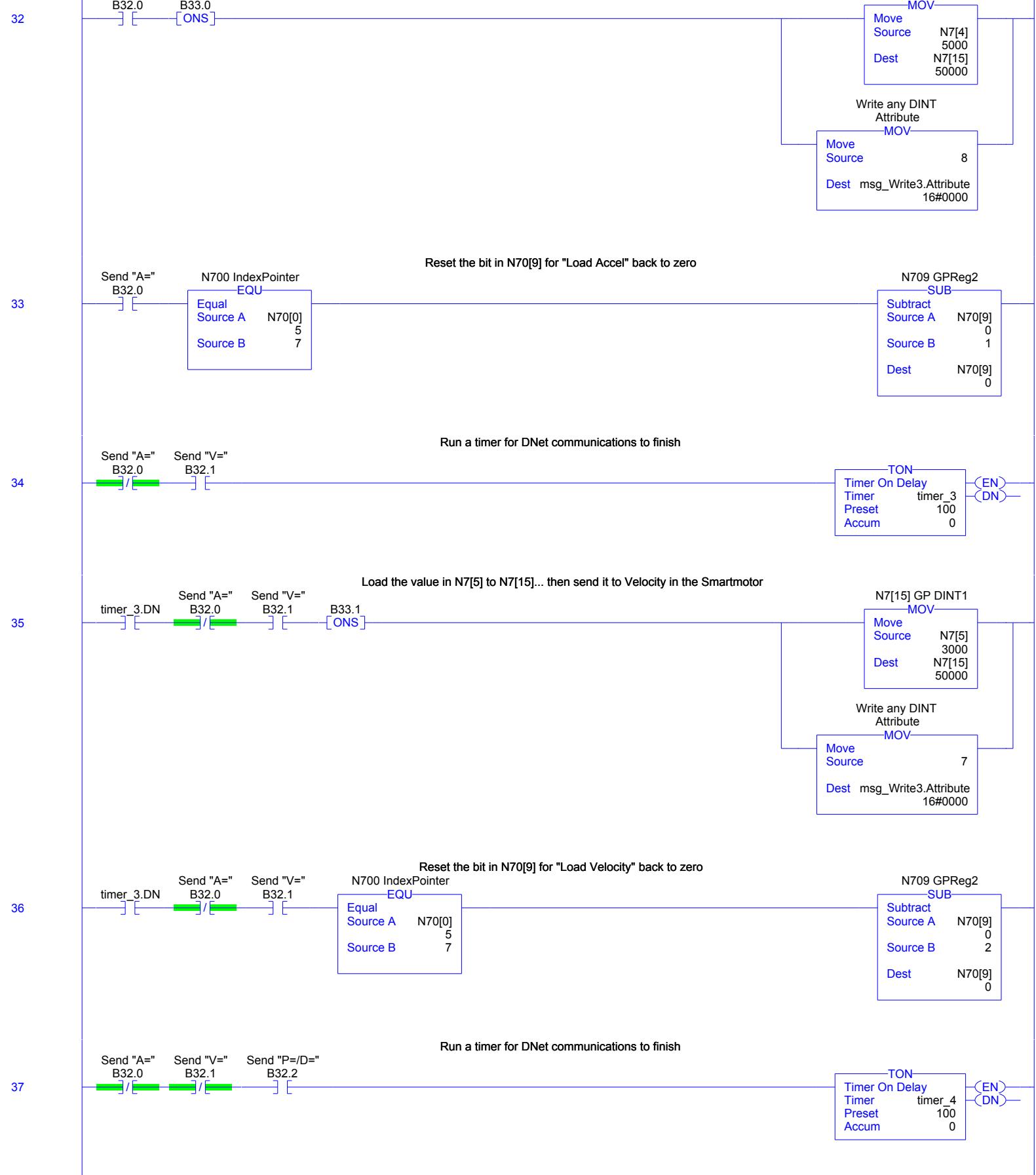


**MainRoutine - Ladder Diagram**

Animatics:MainTask:MainProgram

Total number of rungs in routine: 56

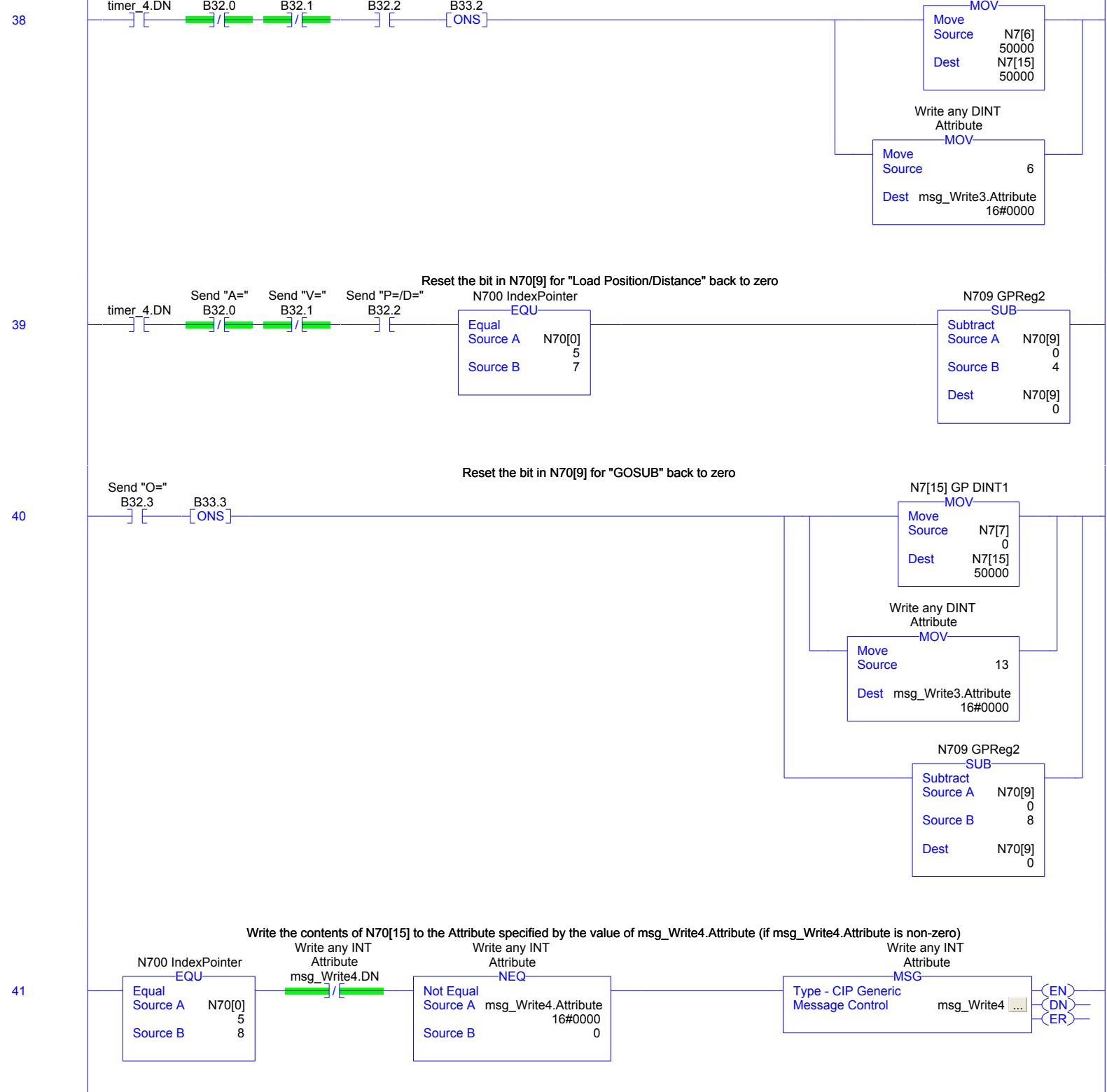




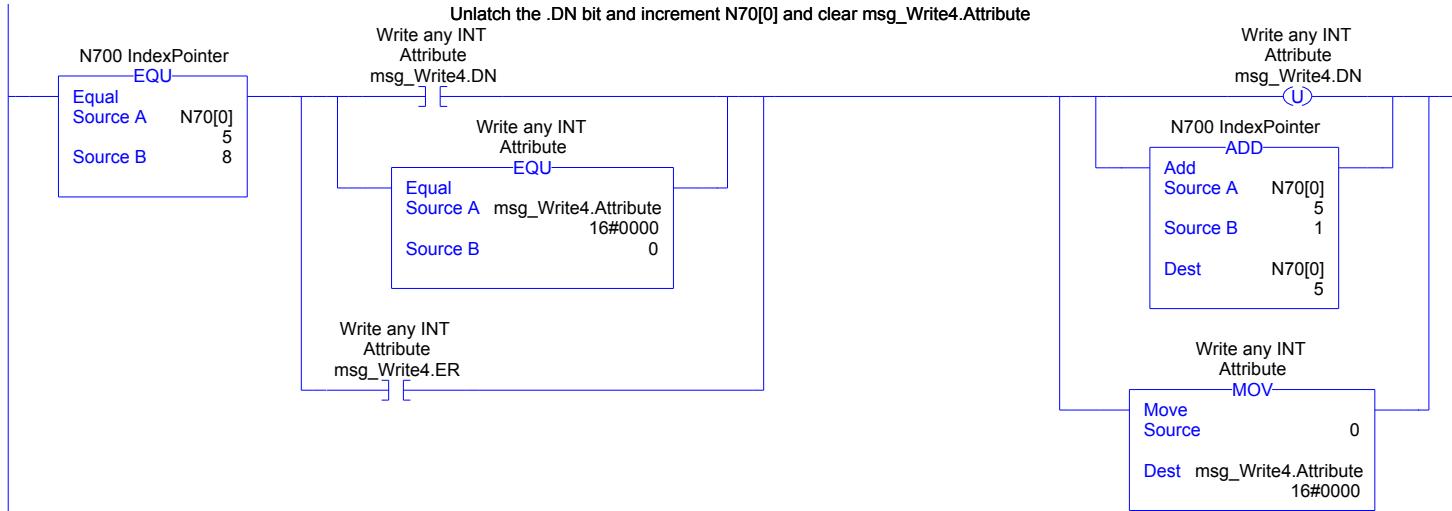
**MainRoutine - Ladder Diagram**

Animatics:MainTask:MainProgram

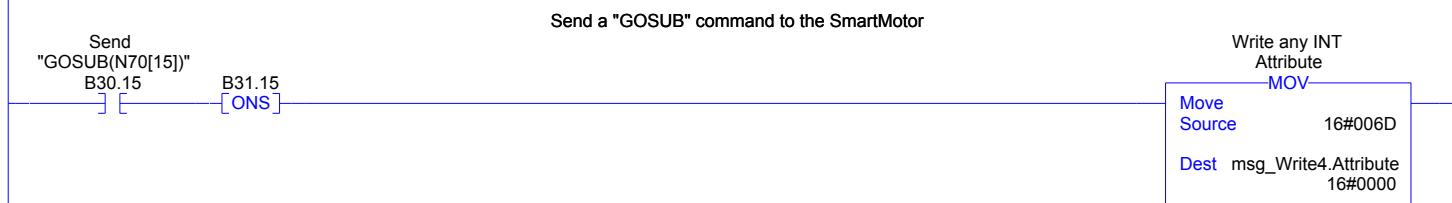
Total number of rungs in routine: 56



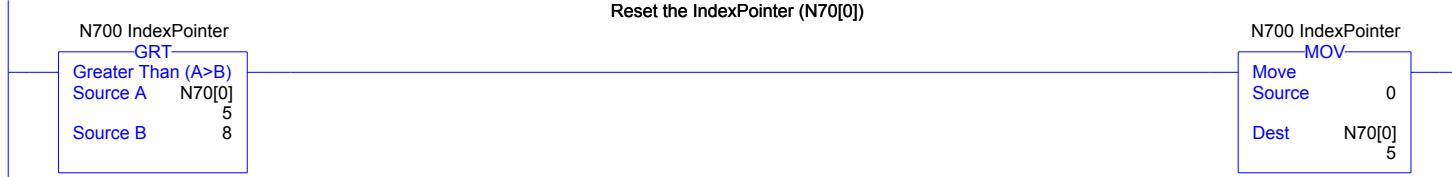
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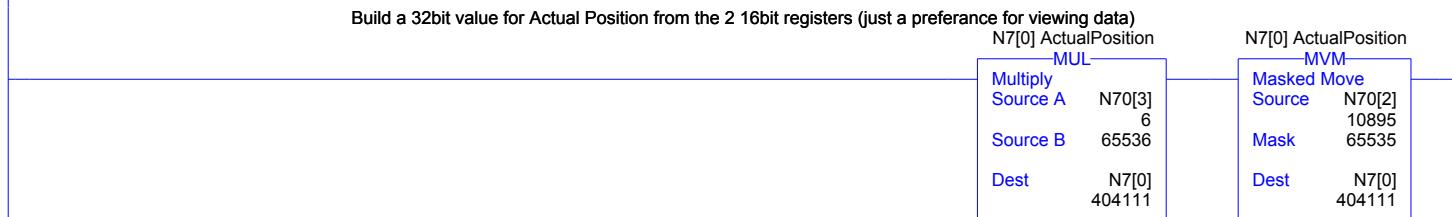
43



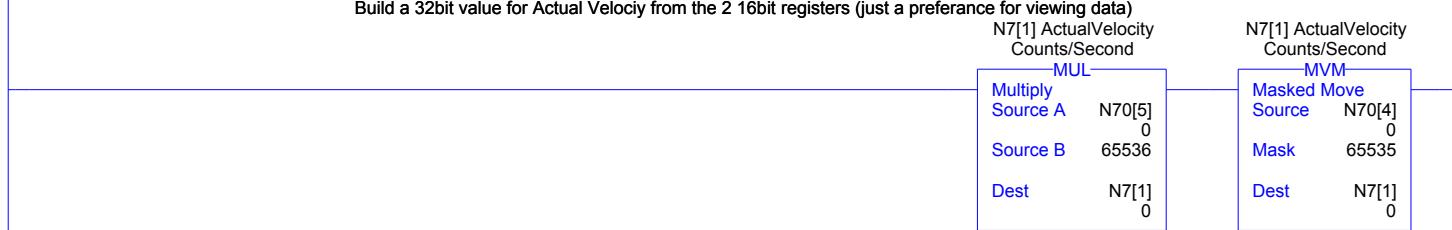
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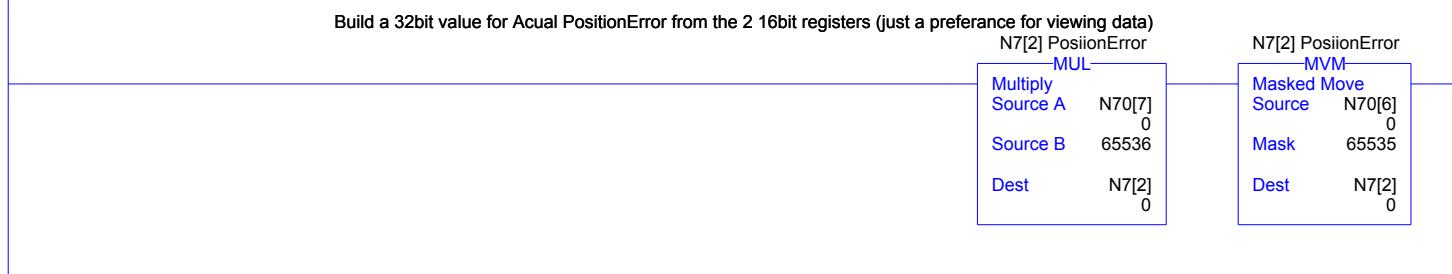
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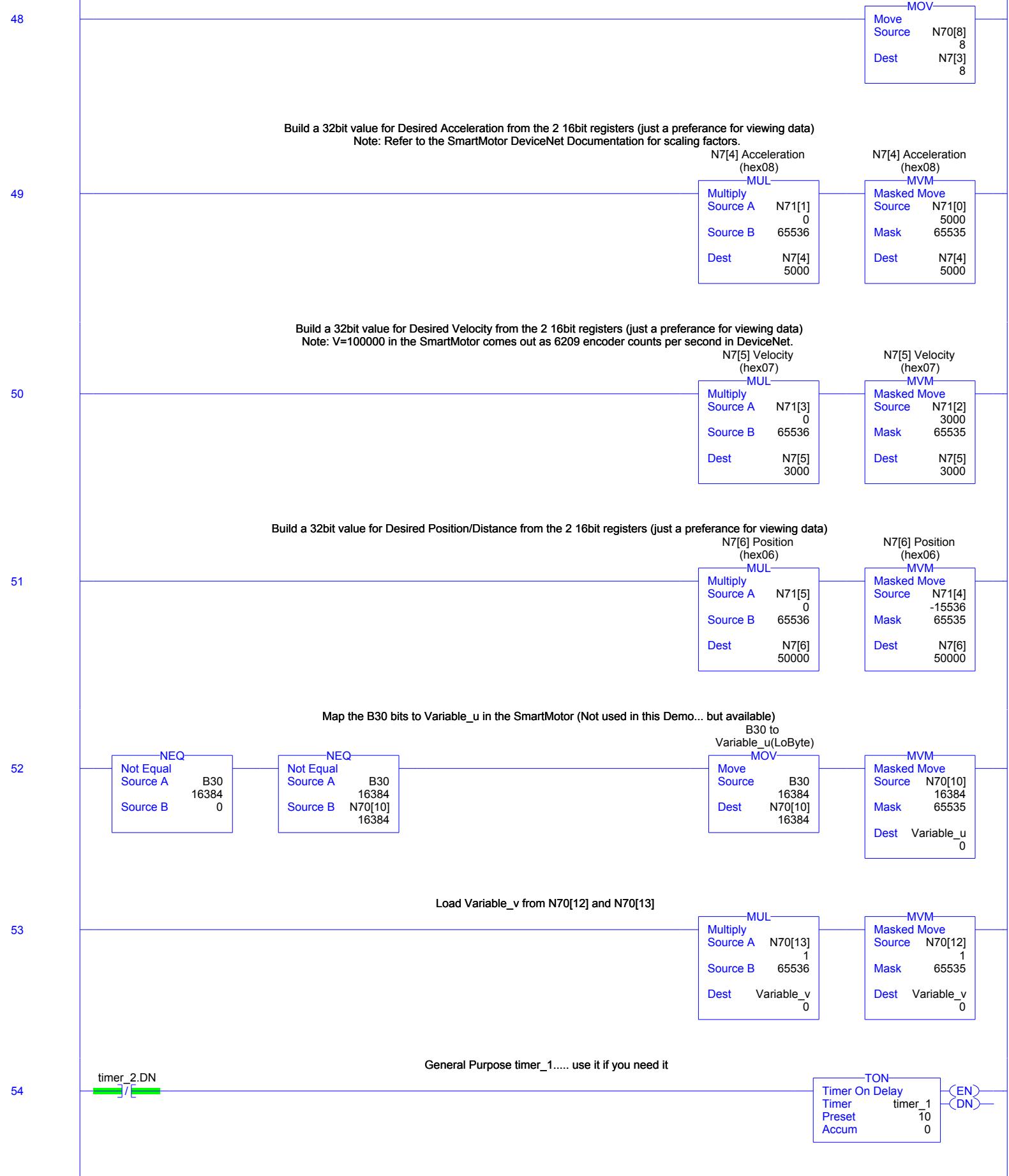


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(End)

General Purpose timer\_2..... use it if you need it

